



* refers to tube end

WELD UNION

S E R I E S	NOMINAL WORKING PRESSURE	TUBE	S1	S2	l1	L1	d2	PART NUMBER	WT. Kg/100 PIECES	
		O.D.								
L M E D I U M	250Kg/cm ²	6	12	14	14	29	10	LWU 06	2.5	
		8	14	17	16	31	12	LWU 08	3.6	
		10	17	19	18	33	14	LWU 10	4.7	
		12	19	22	18	33	16	LWU 12	6.3	
		15	22	27	22	37	19	LWU 15	8.4	
	160Kg/cm ²	18	27	32	23.5	40	22	LWU 18	13.9	
		22	32	36	28.5	45	27	LWU 22	18.1	
	100Kg/cm ²	28	41	41	30.5	47	32	LWU 28	30.2	
		35	46	50	32.5	54	40	LWU 35	37.7	
		42	55	60	35	58	46	LWU 42	64.1	
	S H E A V Y	630Kg/cm ²	6	14	17	19	34	11	SWU 06	3.2
			8	17	19	21	36	13	SWU 08	4.9
10			19	22	22.5	39	15	SWU 10	7.2	
12			22	24	24.5	41	17	SWU 12	8.3	
14			24	27	27	45	19	SWU 14	10.8	
400Kg/cm ²		16	27	30	26.5	45	21	SWU 16	14.4	
		20	32	36	29.5	51	26	SWU 20	21.8	
		25	41	46	32	56	31	SWU 25	37.7	
250Kg/cm ²		30	46	50	35.5	62	36	SWU 30	44.9	
		38	55	60	38	69	44	SWU 38	68.4	

PART NUMBER CODE

